

ROUND BARS						
Grade	Condition of delivery	Size [mm]		Grade	Condition of delivery	Size [mm]
1.2311	+QT	Φ 20	- Φ 70	1.0570 / S355J2G3	+AR +N	Φ 20 - Φ 650
1.2842 / NMV	+A	Φ 20,5	- Φ 230	1.6587 / 17HNM	+A +FP	Φ 50 - Φ 300
1.2063 / NC6	+A	Φ 10,2	- Φ 410	1.7131 / 16HG	+AR +A	Φ 20 - Φ 400
1.2201 / NC10	+A	Φ 15,5	- Φ 403	1.7141 / 20HG	+AR +A	Φ 20 - Φ 400
1.2080 / NC11	+A	Φ 20,5	- Φ 233	1.7147 / 18HGT	+AR	Φ 20 - Φ 180
1.2379 / NC11LV	+A	Φ 16	- Φ 323	1.0503 / C45	+AR +N	Φ 20 - Φ 650
1.2379 / NC11LV SUPREME*	+A	Φ 333	- Φ 423	1.0535/1.0601 C55/C60	+N	Φ 50 - Φ 250
1.2550 / NZ3	+A	Φ 20,5	- Φ 121,5	1.6580 / 30CrNiMo8	+A	Φ 125
1.4034 / 4H13	+A	Φ 16	- Φ 250	1.6582 / 34HNM	+A +QT	Φ 16 - Φ 400
1.3505 / LH15	+A	Φ 20,5	- Φ 200	1.7035 / 40H	+AR +A	Φ 20 - Φ 330
1.2343 / WCL	+A	Φ 15,5	- Φ 400	1.7225 / 40HM	+AR +A +QT	Φ 20 - Φ 805
1.2343 / WCL SUPREME*	+A	Φ 212	- Φ 302	1.8159 / 50HF	+AR +A	Φ 16 - Φ 160
1.2344 / WCLV	+A	Φ 25,5	- Φ 323	1.2365 / WLW	+HR+A+SH+EFS	Φ 91,5, 128, 168
1.3343 / SW7M SUPREME*	+A	Φ 10	- Φ 150			
1.2363	+A	Φ 19,25	- Φ 40,8			

DRAW ROUND BARS / PEELED		
Grade	Condition of delivery	Size [mm]
1.0570 / S355J2 tolerancja h9	+C +SH	Φ 12 - Φ 70
1.1191 / C45 tolerancja h9	+C +SH	Φ 12 - Φ 60
42CrMo4+QT tolerancja h9	+QT +SH	Φ 18 - Φ 65

FLAT BARS			
Grade	Condition of delivery	Thickness [mm]	Width [mm]
1.0570 / S355J2+N	+AR +N	20-90	205-605
1.0503 / C45 / 1.1730 / C45U	+A +N +S	20-90	205-605
1.2311 (280-320 HB)	+QT	20-90	200-605
1.2312 (280-320 HB)	+QT	20-90	205-605
1.2842 / NMV	+A	8-80	510-610
1.2063 / NC6	+A	8-120	70-610
1.2201 / NC10	+A	16-300	60-610
1.2080 / NC11	+A	8-80	170-800
1.2379 / NC11LV	+A	8-300	36-610
1.2550 / NZ3	+A	16-150	80-610
1.2083 / -4H13	+A	8-120	400-610
1.2767	+A	300	800
1.2343 / WCL	+A	20-265	165-610
1.3343 / SW7M SUPREME*	+A	14-60	510

PLATES AND BLOCKS				
Grade	Condition of delivery	Thickness [mm]	Width [mm]	Length [mm]
1.0570 / S355J2	+AR +N	10 - 300	2000	3000-6000
S690QL	+QT	18	2000	2000-6000
HARDFIELD 400	+QT	5 - 60	2000	5100-6000
HARDFIELD 500	+QT	5 - 50	2000	5100-6000
1.7131 / 16 HG	+A +N	5 - 120	2000	5100-6000
1.7141 / 20 HG	+A +N	6 - 120	2000	5100-6000
1.0871 / 28MnB5	+AR	6 - 10	1500	3000
1.0503 / C45 / 1.1730 / C45U	+A +N +S +PI	1 - 300	1000-2000	2000-6000
1.0601 / C60	+AR	20 - 90	2000	4200-6000
1.7035 / 40H	+A +N +PI	2 - 120	1000-2000	2000-6000
1.7225 / 40HM	+A +N	8 - 300	2000	3500-6000
1.8159 / 50HF	+N +A +PI	0,5 - 12	1000-2000	2000-6000
1.2311 (280-320 HB)	+QT	18 - 350	1200-2000	3020-6000
1.2312 (280-320 HB)	+QT	15 - 600	1200-2000	3000-6000
1.2316 (280-325 HB)	+QT	50, 300 - 350	900-1000	4420-5210
1.2085 (28-32 HRC)	+QT	300	800	3200
1.2842 / NMV	+A	20 - 300	1000-2000	2500-6000
1.2714 / WNLV	+A	155 - 505	1000	2880-3700
1.2714 / WNLV (40-44 HRC)	+QT	155 - 505	1000	2880-3700
1.2343 SUPREME*	+A	185 - 400	1000	1000-5295
1.2344 SUPREME*	+A	300 - 400	1000	4535-4490
1.2738 (32-36 HRC)	+QT	205 - 500	1000-2000	1000-3630
1.2738 (32-36 HRC) - Schmiedewerke	+QT	500	1100	3000
1.2738 (36-40 HRC) SUPREME*	+QT	150-600	1000-2000	1000-3630
1.2738HH (36-40HRC) - Schmiedewerke	+QT	600	1000	2090-3500
VR400(360-400HB) Verona	+QT	32-105	2000	5000-6000
1.2367	+F+A+ESR	300-400	980-1000	1490-2200

STRIPS			
Grade	Condition of delivery	Thickness [mm]	Width [mm]
1.0601 / C60	+A	5	40
1.0603 / C67	+A	0,9-1,2	130-350
1.8159 / 50HF	+A	0,3-0,8	30-200

+AR - as rolled

+N - normalised or normalized formed

+A - soft annealed

+AC - annealed to achieve spheroidised carbides

+PI - pickled

+S - treated for cold shearing

+NT - normalized and tempered

+QT - quenched and tempered

+FP - treated to ferritic-pearlite structure and hardness range

+C - drawn

+SH - pelled

*Grades supreme type are characterized by ESR and the additional standards and conditions at the highest level.